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Note: parts 53, 54, 55
 preset drag adjustment
 washers

Note: parts 76, 77, 78
 handle adjustment
 washers

BOSS 197X MAGNUM INTERNAL PARTS BLOWOUT (IPB)

PART NO.:

GENERAL TOLERANCES UNLESS NOTED		THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS LOS ANGELES, CA AND SHALL NOT BE REPRODUCED OR COPIED WITHOUT PERMISSION OF AFP BE USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST	DESCRIPTION: BOSS TOTAL ASSEMBLY		COPT	APPR
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM			PART NAME: BOSS TOTAL ASSEMBLY		ON	
± .01 - .003 WHEN NOT SHOWN		DRAWN: DOUGLAS NILSEN	DATE: 10-Aug-01		WFG ENG	
ANGLES ±1-1 DEGREE			DATE: ORDER:		FPT ENG	
.25 TO 1.5 INSIDE CORNER RADIUS		APPROVED:		THIRD ANGLE PROJECTION	COMPUTER GENERATED	
✓ 0.250 MICROMETER FINISH ON MACHINED SURFACES		Accurate Fishing Products Los Angeles, CA		DRAWING: BOSS TOTAL 270 ASSM	SIZE: C	
□ DATUM INDICATING SYMBOL	⊥ PERPENDICULARITY	VENDOR: ACCURATE		MATL:	WEIGHT-KGS:	SHEET: 1 of 1
⊕ LOCATION	∠ ANGULARITY	SCALE: 0.80				
⊙ CONCENTRICITY	∩ RUMOUT (I.I.R.)					
▭ FLATNESS	// PARALLELISM					

BOSS 197X MAGNUM REEL

No.	COMPONENT NAME	QTY	PART No.	Price	No.	COMPONENT NAME	QTY	PART No.	Price
1	BOSS HANDLE KEEPER SCREW	1	B-1800	\$ 0.27	44	BOSS HANDLE SCREW BALL	1	B-1646	\$ 0.17
2	BOSS 197X, 270X SIDEPLATE SUB-ASSY	1	B-3654	\$ 183.33	45	BOSS CLICKER DRAG CAP	1	B-984	\$ 6.67
3	BOSS 197X, 270X SIDEPLATE	1	B-3652	\$ 50.00	46	BOSS DRAG CAP RETAINER	2	B-1048	\$ 0.50
4	BOSS ANTI-REVERSE BEARING	2	B-1270	\$ 16.67	47	BOSS DRAG BEVEL WASHER	2	B-1020	\$ 1.67
5	BOSS GEAR SHAFT BUSHING	2	B-1632	\$ 1.25	48	BOSS TITANIUM WASHER	2	B-1014	\$ 16.67
6	BOSS GEAR SHAFT	1	B-982	\$ 12.00	49	BOSS SPOOL SPRING	2	70577S	\$ 1.00
7	BOSS MAIN GEAR 6:1	1	B-1512	\$ 16.67	50	BOSS HANDLE SCREW SPRING	1	B-1650	\$ 1.00
8	BOSS HANDLE KNOB HUB	1	AR-50040	\$ 2.83	51	BOSS PINION GEAR 6:1	1	B-1514	\$ 28.33
9	BOSS MAIN LEVER WASHER	1	B-1028	\$ 0.27	52	BOSS PINION BUSHING	1	B-990	\$ 4.17
11	BOSS COUNTERWEIGHT HANDLE	1	B-1076	\$ 8.33	53	BOSS SPOOL ADJ. WASHER .015	1	B-1254	\$ 0.33
12	BOSS HANDLE KNOB	1	B-1068	\$ 7.50	54	BOSS SPOOL ADJ. WASHER .020	1	B-1606	\$ 0.42
13	BOSS HANDLE PIN	1	B-1070	\$ 2.67	55	BOSS SPOOL ADJ. WASHER .025	1	B-1610	\$ 0.50
14	BOSS HANDLE SCREW-LEFT HAND	1	B-1190	\$ 1.20	56	BOSS COUNTERWEIGHT SCREW RH	1	B-1616	\$ 0.25
15	BOSS HANDLE COUNTERWEIGHT	1	B-1086	\$ 3.33	57	BOSS 197, 270 SPOOL COVER G/S	1	B-1524	\$ 5.00
16	BOSS GEAR SIDEPLATE BEARING	1	B-1272	\$ 9.90	60	BOSS TENSION CAM SUB-ASSY	1	B-1614	\$ 21.67
17	BOSS STRIKE BUTTON	1	L-832	\$ 0.33	61	BOSS 197 FRAME SUB-ASSY	1	B-1664	\$ 130.35
18	BOSS STRIKE BUTTON SPRING	2	70080S	\$ 1.07	62	BOSS 197 FRAME	1	B-1074	\$ 71.42
19	BOSS STRIKE BUTTON COVER	1	L-1050	\$ 2.00	63	BOSS CLICKER RING	1	522	\$ 5.00
20	BOSS 197X, 270X GEAR COVER	1	B-3670	\$ 1.67	64	BOSS CLICKER KNOB WASHER	1	B-1126	\$ 0.33
21	BOSS 197, 270 MAIN LEVER ARM	1	B-1032	\$ 13.33	65	BOSS CLICKER KNOB	1	B-1038	\$ 3.33
22	BOSS STRIKE BUTTON SCREWS	2	B-1290	\$ 0.23	66	BOSS CLICKER DOG	1	B-1040	\$ 2.67
23	BOSS GEAR SHAFT HANDLE SCREW	1	B-1274	\$ 3.47	67	BOSS FRAME RETAINER	1	B-1052	\$ 0.42
24	BOSS SIDEPLATE SCREWS	4	B-1294	\$ 0.42	68	BOSS CLICKER RING SCREWS	2	B-1296	\$ 0.17
25	BOSS TENSION CAM TRACK	1	B-996	\$ 8.33	69	BOSS FRAME STUD WASHERS	2	B-3330	\$ 0.25
27	BOSS TENSION CAM	1	B-988	\$ 8.33	70	BOSS FRAME STUD	2	B-1154N	\$ 1.67
28	BOSS TENSION CAM PIN	2	L-872	\$ 1.67	71	BOSS FRAME BASE (FOOT)	1	B-1084	\$ 11.67
29	BOSS MAIN LEVER RETAINER	1	B-1640	\$ 1.13	72	BOSS FRAME BASE SCREWS	4	B-1278	\$ 0.25
30	BOSS TENSION CAM WASHER	1	B-986	\$ 7.50	73	BOSS CLICKER KNOB RETAINER	1	L-1342	\$ 0.33
31	BOSS TENSION CAM O-RING	1	B-1292	\$ 0.17	76	BOSS HANDLE WASHER .010	1	B-1658	\$ 0.33
33	BOSS TENSION CAM COVER	1	B-1080	\$ 0.33	77	BOSS HANDLE WASHER .015	1	B-1660	\$ 0.42
34	BOSS 197 SPOOL	1	B-1078	\$ 45.83	78	BOSS HANDLE WASHER .025	1	B-1662	\$ 0.50
35	BOSS 197X SPOOL SUB-ASSY	1	B-3658	\$ 199.02	79	BOSS COUNTERWEIGHT HANDLE SUB-ASSY	1	B-1666	\$ 31.58
36	BOSS SPOOL BEARING	2	B-1624	\$ 6.67	80	BOSS HANDLE SCREW SUB-ASSY	1	B-1668	\$ 6.67
37	BOSS 270 FIBER WASHER	2	B-1142	\$ 12.50	81	BOSS TENSION CAM BEARING	1	B-1280	\$ 8.33
38	BOSS 197, 270 SPOOL COVER C/S	1	B-1012	\$ 6.67	82	BOSS FRAME BEARING	1	B-1280	\$ 8.33
39	BOSS SPOOL COVER SCREWS	8	B-2754	\$ 0.17	83	BOSS FRAME CLAMP	1	B-660N	\$ 13.33
40	BOSS HANDLE SCREW ROLL PIN	1	B-1642	\$ 0.12	84	BOSS FRAME CLAMP SLEEVE NUT	2	B-1444	\$ 2.08
41	BOSS 197 SPOOL SHAFT	1	B-1102	\$ 9.17	85	BOSS MAIN GEAR SHAFT WASHER .010	1	B-2360	\$ 0.30
42	BOSS SPOOL SHAFT RETAINER	2	B-1284	\$ 0.33	87	BOSS CLICKER DOG WASHER	1	B-3128	\$ 0.33